



## LZZ<sub>4</sub>A-13/LZZ<sub>4</sub>A-13A

### 铝幕墙多头组合钻床 Multi Mitre Combination Drilling Machine

#### [性能特点]

- 主要用于铝合金门窗、幕墙型材的钻孔，特别适用于长料及大批量生产。
- 适用于截面不超过250×250mm的型材，加工长度最大达到5000mm。
- 可安装多头钻座，满足多组群孔的同时加工。
- 进给系统采用气液阻尼缸，进给平稳。
- 采用施耐德控制系统，可实现任意机头的联动。
- 动力头数量可选两头至六头(定制)。
- LZZ4A-13A机型为4×1.5kW变频机型。

#### [Product Features]

- Used for drilling holes on aluminum profiles and curtain wall profiles. Apply to volume-produce.
- Max processing profile section size is 250×250mm, max processing length is 5000mm.
- Multi-head boring anchor can be fixed to meet multi-holes processing requirement.
- Feeding system adopts airhydraulic-damping cylinder, which ensured smooth feeding.
- Imported Schneider PLC control system with steady capability.
- Power unit from two heads to 6 heads are optional(customer-making).

#### ④ 技术参数 Technical Parameters

电源	Power supply	380V 50HZ
工作气压	Feeding pressure	0.5~0.8MPa
电机功率	Cutting motor power	4×0.75kW / 4×1.5kW (变频机型) 1400r/min
最大钻孔直径	Max drilling hole diameter	16mm
两钻孔最大距离	Max distance between two drilling holes	5000mm
每组孔最小距离	Min distance between each group holes	300mm
动力头数量	Power unit quantity	4
钻头前后移动最大距离	Max moving distance at horizontal direction of drilling head	120mm
动力头上下移动距离	Moving distance at vertical direction	150mm
工作台尺寸(长×宽)	Worktable size(L×W)	300×300(mm)
钻头进给行程	Drilling head feeding travel	125mm
加工铝型材最大截面尺寸	Max processing profile section size	250×250mm
外形尺寸(长×宽×高)	Contour dimension(W×H×L)	5500×1300×1900(mm)